



Dart Hawkesbury
1270 Aberdeen St
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Canada

Tel (613) 632-5200

5008471
D3459-1
Job Sheet 167740

Part No: D3459-1

Job Qty: 30 ea

Part Name: Float Step Mounting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 12/7/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	12/6/17	12/6/17	0.00	0.00	Start Up Waterjet1		
100	Waterjet	30 pcs	12/7/17	12/7/17	0.00	1.69	Waterjet1		
120	QC	30 pcs	12/7/17	12/7/17	0.00	0.00	QC8		
130	Packaging	30 pcs	12/7/17	12/7/17	0.00	0.00	Packaging3	4A003	
140	QC21-SA	30 Ea	12/7/17	12/7/17	0.00	0.00	QC21		

NOV 22 2017
21
3-00

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.188	2	6	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Float Step Mounting Plate	0.257inches + 0.006 - 0.001	0.263 0.256		
2	Float Step Mounting Plate	2.715inches ± 0.010	2.725 2.705		
3	Float Step Mounting Plate	0.250inches ± 0.010	0.260 0.240		
4	Float Step Mounting Plate	0.125inches ± 0.010	0.135 0.115		
5	Float Step Mounting Plate	0.063inches ± 0.010	0.073 0.053		
6	Float Step Mounting Plate	0.839inches ± 0.010	0.849 0.829		
7	Float Step Mounting Plate	0.188inches ± 0.010	0.198 0.178		



S011655



Float Step Mounting Plate

D3459-1

Start up Operation

PART NO:
Revision:
Operation:
Change No:

Mfg Date: 11/20/17
Job No: 167740

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DART AEROSPACE LTD		Work Order: 167740
Description: Float Step Mounting Plate		Part Number: D3459-1
Inspection Dwg: D3459	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.257	+0.006/-0.001	0,258	1		VDC-02	
2.715	+/-0.010	2,716	1			
0.250	+/-0.010	0,249	1			
R0.125	+/-0.010	R0,125	1			
R0.063	+/-0.010	R0,063	1			
0.839	+/-0.010	0,840	1			
0.188	+/-0.010	0,190	1			

Measured by: SL	Audited by: 306 308 309	Prototype Approval:	N/A
Date: 17/11/20	Date: NOV 21 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.09.26	New Issue	KJ/EC/DD	CE

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					